

## Quality Control

RT 10-10-20 (16)

# Work Order ID 62652

October 6, 2010 9:15:41 AM



Page 2

Item ID: D2646

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Cap

Start Date: 10/06/10 Start Qty: 6.00



Cust Item ID:

Required Date: 10/22/10 Req'd Qty: 6.00

Customer:

Reference: Blue

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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180

0.00



Small Fab

Small Fab

Memo

0.00

Install inserts as per Dwg D2646

WLAS

Small Fab

already installed on w/o 57332

190

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

WLAS

200

0.00



Identify as per dwg & Stock Location:

FP-S

Packaging

Memo

0.00

Packaging

WLAS

10/10/28

X605

Ø

# Work Order ID 62652

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Item ID: D2646

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Cap

Start Date: 10/06/10 Start Qty: 6.00



Cust Item ID:

Required Date: 10/22/10 Req'd Qty: 6.00

Customer:

Reference: Blue

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

210

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/28  
MF  
10-10-28

# Picklist Print

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Work Order ID: 62652



Parent Item: D2646

Parent Item Name: Aft Cap

Start Date: 10/06/10

Required Date: 10/22/10

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP: G05.08.22 Hole size revised in Step 5 KJ/JLM  
IPP Rev:H Changed Inserts 07-02-19 JLM  
IPP rev I changed inserts 07.06.11 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2646

Manufactured

No

Each

44.0000

6



Aft Cap

10-10-27 26

## Location

## Loc Qty

## Loc Code

FP-4

39

57332

39

fp5

1

61752

1

FP6

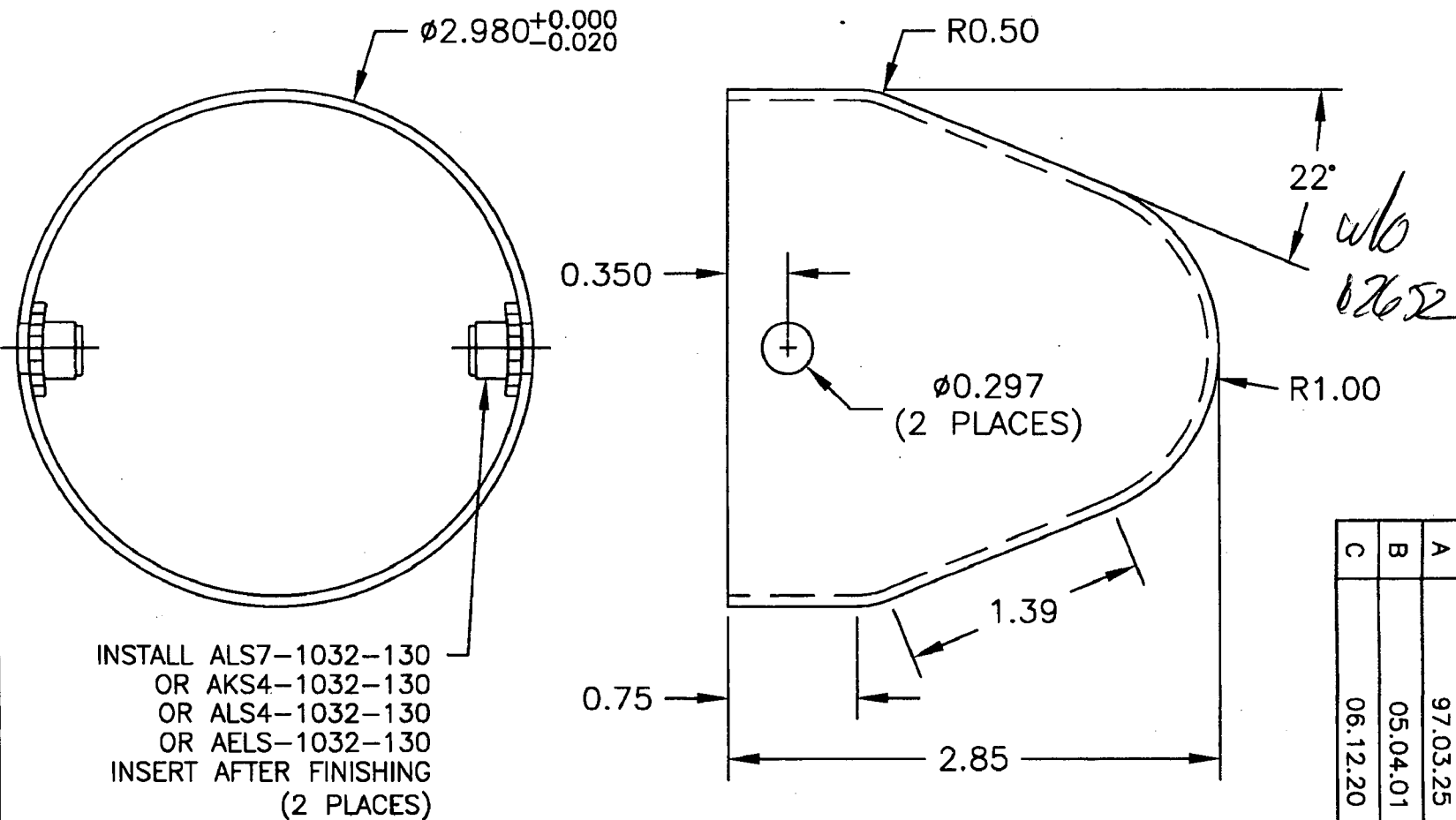
4

52663

4

**DART**

DESIGN	DS	DRAWN BY	PH	DART AEROSPACE USA, INC.	PORT HADLOCK, VA	REV. C
CHECKED		APPROVED		DRAWING NO.	D2646	SHEET 1 OF 1
DATE	06.12.20			TITLE	AFT CAP	SCALE
						1:1
A		97.03.25		NEW ISSUE		
B		05.04.01		CHANGE TO CLOSED INSERTS		
C		06.12.20		CHANGE TO OPEN ENDED INSERTS		



**D2646 AFT CAP**

- 1) MATERIAL: ALUMINUM 1100-0 0.063 THICK (QQ-A-250/1)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED

07.02.12